

centering clamp round with socket head screw, style B

Item description/product images



Description

Material:
Carbon steel.

Version:
Hardened (33–39 HRC) and black oxidized.

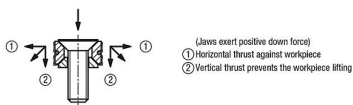
Note:
The centering clamp enables a workpiece to be centered and clamped in the bore. The wedges generate higher clamping forces. centering clamp with pull-down effect.

Drawing reference:
Dimension H refers to the height at $\geq D$.

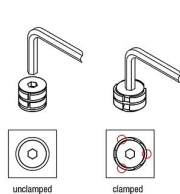
1) O-ring

Technical information:

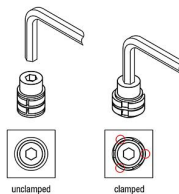
- These clamps grip the inside diameter of a workpiece.
- The wedge shape enables high clamping forces on the workpiece.



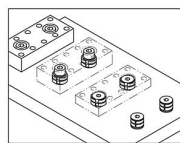
Form A:



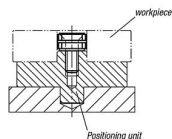
Form B:



Note:
The clamp makes point contact with the bore wall when clamped.

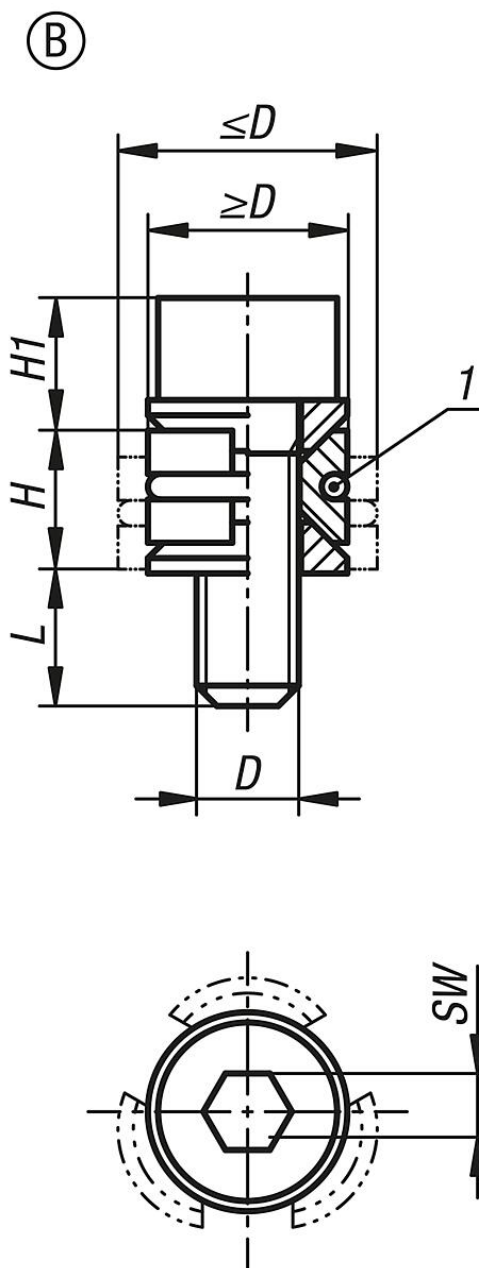


For accurate repeat positioning use these clamps together with a positioning unit. Clamping is carried out with the centering clamp.



centering clamp round with socket head screw, style B

Drawings



| Order No. | style | D=Thread | D min. | D max. | H | H1 | L | SW | Clamping force max. kN | Tightening torque Nm |
|-------------|-------|----------|--------|--------|------|------|------|----|------------------------|----------------------|
| K1166.20804 | B | M4x12 | 8 | 10,3 | 5,5 | 5,1 | 7,1 | 3 | 1,5 | 2,7 |
| K1166.21005 | B | M5X15 | 10 | 12,3 | 6,4 | 6,2 | 9 | 4 | 2,5 | 5,4 |
| K1166.21206 | B | M6X18 | 12 | 16,3 | 8,6 | 7,9 | 10,6 | 5 | 5 | 9,1 |
| K1166.21608 | B | M8X25 | 16 | 22 | 11,5 | 10,4 | 15,4 | 6 | 9 | 25 |